



Performance Materials

SAFETY DATA SHEET

Revision Date: 11.07.2025

Print Date: 20.11.2025

SDS Number: 000000220204

Version: 8.2

AME™ 6001 T-50 RESIN
 ™ Trademark, ALTA its subsidiaries, registered in various countries
 805484

Conforms to EU Regulation 1907/2006/EC as amended. - SDSGHS_NL

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : AME™ 6001 T-50
 RESIN
 ™ Trademark, ALTA its subsidiaries, registered in various countries

UFI: DJS1-T08C-100A-12RJ

This substance/ mixture contains nanoforms (according to REACH Regulation)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Reserved for industrial and professional use.

Restrictions on use

Consumer use

1.3 Details of the supplier of the safety data sheet

Alta Performance Materials Hispania S.L.U
 Carretera Reial 137-139
 08960 Sant Just Desvern - Barcelona
 Spain
 +34 93 206 51 20 (in Spain)

sds.composites@altapm.com

1.4 Emergency telephone number

001-800-424-9300/001-703-527-3887, or contact your local emergency telephone number at 030 274 88 88. Exclusively for medical professionals in case of acute poisoning.

Regulatory Information Number

+34 93 206 51 20 (in Spain), or contact your local CSR contact person

Product Information

+34 93 206 51 20 (in Spain)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3

H226: Flammable liquid and vapour.



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Skin irritation, Category 2

H315: Causes skin irritation.

Eye irritation, Category 2

H319: Causes serious eye irritation.

Skin sensitisation, Category 1

H317: May cause an allergic skin reaction.

Reproductive toxicity, Category 2

H361d: Suspected of damaging the unborn child.

Specific target organ toxicity - single exposure, Category 3, Respiratory system

H335: May cause respiratory irritation.

Specific target organ toxicity - repeated exposure, Category 1

H372: Causes damage to organs through prolonged or repeated exposure.

Long-term (chronic) aquatic hazard, Category 3

H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements :

- H226 Flammable liquid and vapour.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H335 May cause respiratory irritation.
- H361d Suspected of damaging the unborn child.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

- P201 Obtain special instructions before use.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P260 Do not breathe mist or vapours.
- P264 Wash skin thoroughly after handling.



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P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

Styrene

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid

cobalt bis(2-ethylhexanoate)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Styrene	100-42-5 202-851-5 601-026-00-0 01-2119457861-32-xxxx	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Repr. 2; H361d STOT SE 3; H335 (Respiratory system)	>= 25 - < 40



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		STOT RE 1; H372 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid	36425-16-8 500-090-6 01-2119925011-56-0002	Skin Sens. 1B; H317	>= 25 - < 40
methacrylic acid	79-41-4 201-204-4 607-088-00-5 01-2119463884-26-xxxx	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 3; H311 Skin Corr. 1A; H314 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) specific concentration limit STOT SE 3; H335 >= 1 %	>= 0,5 - < 1
cobalt bis(2-ethylhexanoate)	136-52-7 205-250-6 607-230-00-6 01-2119524678-29-xxxx	Eye Irrit. 2; H319 Skin Sens. 1A; H317 Repr. 1B; H360D Aquatic Acute 1; H400 Aquatic Chronic 3; H412 M-Factor (Acute aquatic toxicity): 1	>= 0,1 - < 0,25
Hydroquinone	123-31-9 204-617-8 604-005-00-4 01-2119524016-51-xxxx	Acute Tox. 4; H302 Eye Dam. 1; H318 Skin Sens. 1; H317 Muta. 2; H341 Carc. 2; H351 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute	>= 0,025 - < 0,1



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aquatic toxicity): 10

For explanation of abbreviations see section 16.

This substance/ mixture contains nanoforms (according to REACH Regulation)

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Call a POISON CENTRE or doctor/physician if exposed or you feel unwell.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : Move to fresh air.
IF INHALED: Call a POISON CENTER/ doctor if you feel unwell.
Keep patient warm and at rest.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Remove contaminated clothing. If irritation develops, get medical attention.
If on skin, rinse well with water.
Wash contaminated clothing before re-use.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
- If swallowed : Do NOT induce vomiting.
Rinse mouth.

Obtain medical attention.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.



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4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
stomach or intestinal upset (nausea, vomiting, diarrhea)
irritation (nose, throat, airways)
confusion
- Risks : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
Suspected of damaging the unborn child.
Causes damage to organs through prolonged or repeated exposure.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : No hazards which require special first aid measures.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Water spray
Foam
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

- Specific hazards during firefighting : Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Do not allow run-off from fire fighting to enter drains or water



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courses.

Hazardous combustion products : Carbon dioxide (CO₂)
Carbon monoxide
Hydrocarbons

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Specific extinguishing methods : Product is compatible with standard fire-fighting agents.

Further information : Do not use a solid water stream as it may scatter and spread fire.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Ventilate the area.
Evacuate personnel to safe areas.
Remove all sources of ignition.
Use personal protective equipment.
Ensure adequate ventilation.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
Comply with all applicable federal, state, and local regulations.
Suppress (knock down) gases/vapours/mists with a water spray jet.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.



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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For further information see Section 8 and Section 13 of the safety data sheet.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Use only in area provided with appropriate exhaust ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. During spraying, wear suitable respiratory equipment.

Open drum carefully as content may be under pressure.
Avoid formation of aerosol.
Provide sufficient air exchange and/or exhaust in work rooms.
Do not breathe vapours/dust.
Do not smoke.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Container hazardous when empty.
Take precautionary measures against static discharges.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). No sparking tools should be used. Keep away from open flames, hot surfaces and sources of ignition. Use only explosion-proof



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equipment.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.

Wash hands before breaks and at the end of workday. When using do not eat or drink. When using do not smoke.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. No smoking. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Keep locked up or in an area accessible only to qualified or authorised persons.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Styrene : End Use: Workers
Exposure routes: Inhalation
Potential health effects: Short-term exposure, Systemic effects
Value: 289 mg/m3
End Use: Workers
Exposure routes: Inhalation
Potential health effects: Short-term exposure, Local effects
Value: 306 mg/m3
End Use: Workers
Exposure routes: Inhalation

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Potential health effects: Long-term exposure, Systemic effects
 Value: 85 mg/m3
 End Use: Workers
 Exposure routes: Skin contact
 Potential health effects: Long-term exposure, Systemic effects
 Value: 406 mg/kg
 End Use: Consumers
 Exposure routes: Inhalation
 Potential health effects: Short-term exposure, Systemic effects
 Value: 174,25 mg/m3
 End Use: Consumers
 Exposure routes: Inhalation
 Potential health effects: Short-term exposure, Local effects
 Value: 182,75 mg/m3
 End Use: Consumers
 Exposure routes: Skin contact
 Potential health effects: Long-term exposure, Systemic effects
 Value: 343 mg/kg
 End Use: Consumers
 Exposure routes: Ingestion
 Potential health effects: Long-term exposure, Systemic effects
 Value: 2,1 mg/kg
 End Use: Consumers
 Exposure routes: Inhalation
 Potential health effects: Long-term exposure, Systemic effects
 Value: 10,2 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Styrene : Fresh water
 Value: 0,028 mg/l
 Fresh water
 Value: 0,04 mg/l
 Intermittent use/release

 Marine water
 Value: 0,014 mg/l
 Sewage treatment plant
 Value: 5 mg/l
 Fresh water sediment
 Value: 0,614 mg/kg
 Marine sediment
 Value: 0,307 mg/kg
 Soil
 Value: 0,2 mg/kg

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8.2 Exposure controls

Engineering measures

Prevent unauthorised persons entering the zone.

Maintain air concentrations below occupational exposure standards.

All engineering controls should be implemented by facility design and operated in accordance with GMP principles to protect products, workers, and the environment.

Minimize open handling.

Use appropriate engineering controls and manufacturing technologies to control airborne concentrations (e.g., drip-less quick connections).

Use closed processing systems or containment technologies to control at source (e.g., glove boxes/isolators) and to prevent leakage of compounds into the workplace.

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Eye protection : Wear chemical splash goggles and face shield when there is potential for exposure of the eyes or face to liquid, vapor or mist.
Use eye protection according to EN 166.

Hand protection

Material : Laminate (Barrier© or Silvershield©)
Break through time : 480 min
Glove thickness : > 0,5 mm

Remarks : The exact break through time can be obtained from the protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Wear chemical resistant clothing such as a permeation-resistant or chemical apron, gloves and boots whenever skin contact is possible.
Additional body garments should be used based upon the task being performed (e.g., sleevelets, apron, gauntlets, disposable suits) to avoid exposed skin surfaces.
Protective clothing complying with EN 13688.
Safety shoes complying with EN ISO 20345.

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	Wear as appropriate: Impervious clothing Safety shoes Flame-resistant clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place. Discard gloves that show tears, pinholes, or signs of wear.
Respiratory protection	: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Wear respiratory equipment when entering the spray area. In order to avoid inhalation of spray-mist and sanding dust, all spraying and sanding must be done wearing adequate respirator. In the case of vapour formation use a respirator with an approved filter. Respiratory protection complying with EN 136. Respiratory protection complying with EN 140. Respiratory protection complying with EN 14387.
Filter type	: Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid
Odour	: aromatic
Odour Threshold	: No data available
Melting point/freezing point	: < -31 °C
Boiling point/boiling range	: ca. 145 °C
Flammability	: May form combustible dust concentrations in air (during processing).
	No data available

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Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : 29,4 °C
Method: ASTM D 56

Decomposition temperature : No data available

pH : Not applicable

Viscosity
 Viscosity, dynamic : 500 mPa.s
 Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)
 Water solubility : immiscible
 Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 8,5 hPa
Calculated Vapor Pressure

Relative density : No data available

Density : 1,15 g/cm³

Relative vapour density : No data available

Particle characteristics
 Assessment : Assessment: This substance/ mixture contains nanoforms (according to REACH Regulation)

9.2 Other information

Oxidizing properties : No data available

Self-ignition : No data available

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Evaporation rate : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : Hazardous polymerisation may occur.
Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

Exposure to air.
Exposure to sunlight.

Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Acids
aluminum
aluminum chloride
Bases
Copper
Copper alloys
halogens
iron chloride
metal salts
Strong oxidizing agents
Peroxides

10.6 Hazardous decomposition products

Hazardous decomposition products : Hydrocarbons
Acetone
Carbon dioxide (CO₂)

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Carbon monoxide

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Product:

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:

Styrene:

Acute oral toxicity : LD50 (Rat): > 2.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 11,8 mg/l, 2770 ppm
Exposure time: 4 h
Test atmosphere: vapour

No observed adverse effect level (Humans): 100 ppm
Exposure time: 7 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:



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Acute oral toxicity : LD50 (Rat, female): > 2.000 mg/kg
Method: OECD Test Guideline 423
GLP: yes
Assessment: The substance or mixture has no acute oral toxicity

methacrylic acid:

Acute oral toxicity : LD50 (Mouse): 1.250 mg/kg

LD50 (Rat, male): 1.320 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): 7,1 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403
Assessment: The component/mixture is classified as acute inhalation toxicity, category 4., The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit): 500 - 1.000 mg/kg

cobalt bis(2-ethylhexanoate):

Acute oral toxicity : LD50 (Rat, female): ca. 3.129 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 10 mg/l
Exposure time: 1 h
Test atmosphere: dust/mist
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity : LD50 (Rabbit): > 5.000 mg/kg

Hydroquinone:

Acute oral toxicity : LD50 (Rat, female): 367 mg/kg
Method: OECD Test Guideline 401
GLP: yes

Acute dermal toxicity : LD50 (Rabbit): > 2.000 mg/kg
Method: OECD Test Guideline 402
GLP: yes
Assessment: The substance or mixture has no acute dermal toxicity

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Skin corrosion/irritation

Causes skin irritation.

Product:

Result : Repeated exposure may cause skin dryness or cracking.

Remarks : May cause skin irritation and/or dermatitis.

Components:

Styrene:

Species : Rabbit
Result : Irritating to skin.

Species : human skin
Result : No skin irritation

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:

Species : reconstructed human epidermis (RhE)
Method : OECD Test Guideline 439
Result : No skin irritation
GLP : yes

methacrylic acid:

Method : OECD Test Guideline 404
Result : Corrosive after 3 minutes or less of exposure

cobalt bis(2-ethylhexanoate):

Result : No skin irritation

Hydroquinone:

Result : No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

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Causes serious eye irritation.

Components:

Styrene:

Result : Irritating to eyes.
Remarks : Vapour during processing may be irritating to the respiratory tract and to the eyes.

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:

Species : Bovine cornea
Method : OECD Test Guideline 437
Result : No eye irritation
GLP : yes

methacrylic acid:

Result : Corrosive

cobalt bis(2-ethylhexanoate):

Species : Rabbit
Method : OECD Test Guideline 405
Result : Irritating to eyes.

Hydroquinone:

Result : Corrosive

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Product:

Remarks : May cause allergic skin reaction.

Components:

Styrene:

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Exposure routes : Skin contact
Species : Guinea pig
Assessment : Does not cause skin sensitisation.
Result : negative

Exposure routes : inhalation (vapour)
Species : Humans
Assessment : Does not cause respiratory sensitisation.
Result : negative

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:

Assessment : The product is a skin sensitiser, sub-category 1B.
Method : Maximisation Test

methacrylic acid:

Test Type : Buehler Test
Species : Guinea pig
Assessment : Did not cause sensitisation on laboratory animals.
Method : OECD Test Guideline 406

cobalt bis(2-ethylhexanoate):

Test Type : Local lymph node assay
Species : Mouse
Assessment : The product is a skin sensitiser, sub-category 1A.
Method : OECD Test Guideline 429
Remarks : Information given is based on data obtained from similar substances.

Hydroquinone:

Assessment : The product is a skin sensitiser, sub-category 1B.

Germ cell mutagenicity

Not classified based on available information.

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation

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Method: OECD Test Guideline 473
 Result: negative
 GLP: yes

Test Type: Ames test
 Test system: Salmonella typhimurium
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative
 GLP: yes

Test Type: in vitro assay
 Test system: Chinese hamster fibroblasts
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative
 GLP: yes

methacrylic acid:

Genotoxicity in vitro

: Test Type: Ames test
 Method: OECD Test Guideline 471
 Result: negative

Test Type: Chromosome aberration test in vitro
 Method: OECD Test Guideline 487
 Result: negative

Genotoxicity in vivo

: Test Type: Mammalian bone marrow sister chromatid exchange
 Species: Rat (male)
 Cell type: Bone marrow
 Method: OECD Test Guideline 475
 Result: negative

Species: Mouse (male)
 Method: OECD Test Guideline 478
 Result: negative

Test Type: Micronucleus test
 Species: Mouse (male)
 Cell type: peripheral blood cells
 Method: OECD Test Guideline 474
 Result: negative

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cobalt bis(2-ethylhexanoate):

Genotoxicity in vitro : Test Type: Ames test
Result: negative

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Result: negative

Hydroquinone:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse
Cell type: Bone marrow
Method: OECD Test Guideline 474
Result: positive

Germ cell mutagenicity-Assessment : Positive result(s) from in vivo somatic cell mutagenicity tests supported by positive results from in vitro mutagenicity assays or chemical structure activity relationship to known germ cell mutagens

Carcinogenicity

Not classified based on available information.

Components:

Hydroquinone:

Carcinogenicity - Assessment : Limited evidence of carcinogenicity in animal studies

Reproductive toxicity

Suspected of damaging the unborn child.

Components:

Styrene:

Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.

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methacrylic acid:

Effects on fertility : Species: Rat
Application Route: Oral
Fertility: NOAEL Mating/Fertility: 400 mg/kg body weight
Symptoms: No effects on fertility, No effects on reproduction parameters
Method: OECD Test Guideline 416

Effects on foetal development : Species: Rabbit
Application Route: Oral
Developmental Toxicity: NOAEL F1: 450 mg/kg body weight
Symptoms: No specific developmental abnormalities
Method: OECD Test Guideline 414

cobalt bis(2-ethylhexanoate):

Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, based on animal experiments., Some evidence of adverse effects on development, based on animal experiments.

STOT - single exposure

May cause respiratory irritation.

Components:

Styrene:

Assessment : May cause respiratory irritation.

methacrylic acid:

Exposure routes : Inhalation
Target Organs : Respiratory Tract
Assessment : May cause respiratory irritation.

STOT - repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Components:

Styrene:

Exposure routes : inhalation (vapour)
Target Organs : Auditory system
Assessment : Causes damage to organs through prolonged or repeated exposure.

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Repeated dose toxicity

Components:

Styrene:

Species : Human
 : 20 mg/l
 Application Route : inhalation (vapour)
 Target Organs : Auditory system (hearing)

Species : Human
 NOAEL : 615 mg/kg
 Application Route : Skin contact

methacrylic acid:

Species : Rat, male and female
 : 352 mg/m3
 Application Route : inhalation (dust/mist/fume)
 Exposure time : 90 Days
 Control Group : yes
 Symptoms : Local irritation, Reduced body weight

Aspiration toxicity

Not classified based on available information.

Components:

Styrene:

May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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Further information

Product:

Remarks : Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Styrene:

Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): 4,02 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 4,7 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	: ErC50 (Pseudokirchneriella subcapitata (green algae)): 4,9 mg/l Exposure time: 72 h
	EC10 (Pseudokirchneriella subcapitata (green algae)): 0,28 mg/l Exposure time: 96 h
Toxicity to microorganisms	: EC50 (activated sludge): ca. 500 mg/l Exposure time: 0,5 h
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC: 1,01 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea)
Toxicity to soil dwelling organisms	: NOEC: 34 mg/kg Exposure time: 14 d Species: Eisenia fetida (earthworms) Method: OECD Test Guideline 207

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 38 mg/l

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Exposure time: 96 h
Test Type: semi-static test
Test substance: WAF
Method: OECD Test Guideline 203
GLP: yes
Remarks: No toxicity at the limit of solubility

Toxicity to daphnia and other aquatic invertebrates : (Daphnia magna (Water flea)): Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202
GLP: yes
Remarks: No toxicity at the limit of solubility

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

Toxicity to microorganisms : EC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: Static
Method: OECD Test Guideline 209
GLP: yes

methacrylic acid:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 85 mg/l
Exposure time: 96 h
Test Type: flow-through test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 130 mg/l
Exposure time: 48 h
Test Type: flow-through test

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (green algae)): 20 mg/l
End point: Biomass
Exposure time: 72 h
Test Type: flow-through test
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC: 10 mg/l
Exposure time: 35 d
Species: Danio rerio (zebra fish)
Test Type: flow-through test

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Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 53 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: flow-through test
Method: OECD Test Guideline 211

cobalt bis(2-ethylhexanoate):

M-Factor (Acute aquatic toxicity) : 1

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Hydroquinone:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 0,638 mg/l
Exposure time: 96 h
Test Type: flow-through test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0,134 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Pseudokirchneriella subcapitata (microalgae)): 0,053 mg/l
End point: Growth inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (microalgae)): 0,0015 mg/l
End point: Growth inhibition
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 10

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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,0029 mg/l
 Exposure time: 21 d
 Species: Daphnia magna (Water flea)
 Test Type: semi-static test
 Method: OECD Test Guideline 211

12.2 Persistence and degradability

Components:

Styrene:

Biodegradability : Result: Readily biodegradable.
 Biodegradation: > 60 %
 Exposure time: 10 d

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with maleic anhydride and methacrylic acid:

Biodegradability : Result: Not readily biodegradable.

methacrylic acid:

Biodegradability : Inoculum: activated sludge
 Result: Readily biodegradable.
 Biodegradation: 87 %
 Exposure time: 28 d

cobalt bis(2-ethylhexanoate):

Biodegradability : Result: Readily biodegradable.
 Biodegradation: 60 %
 Exposure time: 10 d
 Method: OECD Test Guideline 301B

Hydroquinone:

Biodegradability : Result: Readily biodegradable.
 Biodegradation: 70 %
 Exposure time: 14 d
 Method: OECD Test Guideline 301C

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12.3 Bioaccumulative potential

Components:

Styrene:

Bioaccumulation : Bioconcentration factor (BCF): < 100

Partition coefficient: n-octanol/water : log Pow: 2,96 (25 °C)

methacrylic acid:

Bioaccumulation : Bioconcentration factor (BCF): 1,0
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 0,93

Hydroquinone:

Partition coefficient: n-octanol/water : log Pow: 0,59

12.4 Mobility in soil

Components:

Styrene:

Distribution among environmental compartments : Koc: 352

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Components:

Styrene:

Assessment : Substance is not persistent, bioaccumulative, and toxic (PBT).. Substance is not very persistent and very

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bioaccumulative (vPvB).

methacrylic acid:

Assessment : Substance is not persistent, bioaccumulative, and toxic (PBT).. Substance is not very persistent and very bioaccumulative (vPvB).

cobalt bis(2-ethylhexanoate):

Assessment : Remarks: Not applicable

Hydroquinone:

Assessment : Substance is not persistent, bioaccumulative, and toxic (PBT).. Substance is not very persistent and very bioaccumulative (vPvB).

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

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Contaminated packaging : Empty remaining contents.
 Dispose of as unused product.
 Empty containers should be taken to an approved waste handling site for recycling or disposal.
 Do not re-use empty containers.
 Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

14.1 UN number or ID number

ADN: UN1866
 ADR: UN1866
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: UN1866
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: UN1866
 INTERNATIONAL MARITIME DANGEROUS GOODS: UN1866
 RID: UN1866

14.2 UN proper shipping name

ADN: RESIN SOLUTION
 ADR: RESIN SOLUTION
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: Resin solution
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: Resin solution
 INTERNATIONAL MARITIME DANGEROUS GOODS: RESIN SOLUTION
 RID: RESIN SOLUTION

14.3 Transport hazard class(es)

ADN: 3
 ADR: 3
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: 3
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: 3
 INTERNATIONAL MARITIME DANGEROUS GOODS: 3
 RID: 3

14.4 Packing group

ADN: III
 ADR: III
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: III
 INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: III
 INTERNATIONAL MARITIME DANGEROUS GOODS: III

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RID: III

14.5 Environmental hazards

ADN: Not applicable

ADR: Not applicable

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: Not applicable

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: Not applicable

INTERNATIONAL MARITIME DANGEROUS GOODS: Not applicable

RID: Not applicable

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to IMO instruments

Ship Type: Not applicable

Hazard code(s): Not applicable

Pollutant Category: Not applicable

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) on substances that deplete the ozone layer : Not applicable

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

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REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

: Conditions of restriction for the following entries should be considered:

(75, 3)
Styrene

cobalt bis(2-ethylhexanoate)
(30)
1,2,4-trimethylbenzene

Hydroquinone
(29, 28)
propan-2-ol
(40)
N,N-dimethylaniline
(28)
4-tert-butylpyrocatechol

cumene
(28)
Turpentine, oil

2,2' -Oxybisethanol

2-methoxypropyl acetate
(30)
benzene
(72, 5, 29, 28)
2-methoxypropanol
(30)
pyrocatechol
(28)

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c	FLAMMABLE LIQUIDS	Quantity 1 5.000 t	Quantity 2 50.000 t
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General Assessment Methodology (GAM)

Aquatic harmfulness : Z2 Biodegradable substances with hazardous properties for humans and the environment (carcinogenicity/ mutagenicity/ noreprotoxicity/ bioaccumulative potential or toxicity)

Abatement effort : Z Substances of Very High Concern, SVHC: set of substances that are most hazardous for humans and the

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environment.

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 38,52 %
Volatile CMR compounds: 0 %

Other regulations : Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

Contains a substance which is subject to the SZW-list of mutagenic substances (Ministry of Social Affairs and Employment).

Naphtha (petroleum), hydrodesulfurized heavy

Contains a substance which is subject to the SZW-list of reproductive toxic substances (Ministry of Social Affairs and Employment).

styrene2-ethylhexanoic acid and its salts

The components of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA On or in compliance with the active portion of the TSCA inventory

AIIC On the inventory, or in compliance with the inventory

DSL This product contains one or several components that are not on the Canadian DSL and have annual quantity limits.

ENCS Not in compliance with the inventory

ISHL Not in compliance with the inventory

KECI Not in compliance with the inventory

PICCS Not in compliance with the inventory

IECSC On the inventory, or in compliance with the inventory

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NZIoC

Not in compliance with the inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

15.2 Chemical safety assessment

No data available

SECTION 16: Other information

Further information

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Classification procedure:

H226	Flammable liquid and vapour.	Based on product data or assessment
H315	Causes skin irritation.	Calculation method
H319	Causes serious eye irritation.	Calculation method
H317	May cause an allergic skin reaction.	Calculation method
H361d	Suspected of damaging the unborn child.	Calculation method
H335	May cause respiratory irritation.	Calculation method
H372	Causes damage to organs through prolonged or repeated exposure.	Calculation method
H412	Harmful to aquatic life with long lasting effects.	Calculation method

Full text of H-Statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.

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H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360D	May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Other information : The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by ALTA's Environmental Health and Safety Department (+34 93 206 51 20 (in Spain)).

Sources of key data used to compile the Safety Data Sheet
 ALTA internal data including own and sponsored test reports
 The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists
 BEI : Biological Exposure Index
 CAS : Chemical Abstracts Service (Division of the American Chemical Society).
 CMR : Carcinogenic, Mutagenic or Toxic for Reproduction
 FG : Food grade
 GHS : Globally Harmonized System of Classification and Labeling of Chemicals.
 H-statement : Hazard Statement
 IATA : International Air Transport Association.
 IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

ICAO : International Civil Aviation Organization

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ICAO-TI (ICAO) : Technical Instructions by the “International Civil Aviation Organization”

IMDG : International Maritime Code for Dangerous Goods

ISO : International Organization for Standardization

logPow : octanol-water partition coefficient

LCxx : Lethal Concentration, for xx percent of test population

LDxx : Lethal Dose, for xx percent of test population.

ICxx : Inhibitory Concentration for xx of a substance

Ecxx : Effective Concentration of xx

N.O.S.: Not Otherwise Specified

OECD : Organization for Economic Co-operation and Development

OEL : Occupational Exposure Limit

P-Statement : Precautionary Statement

PBT : Persistent , Bioaccumulative and Toxic

PPE : Personal Protective Equipment

STEL : Short-term exposure limit

STOT : Specific Target Organ Toxicity

TLV : Threshold Limit Value

TWA : Time-weighted average

vPvB : Very Persistent and Very Bioaccumulative

WEL : Workplace Exposure Level

GAM : Water Hazard Class for the Netherlands

ADR : Agreement concerning the International Carriage of Dangerous Goods by Road.

ADNR: Regulation for the Carriage of Dangerous Substances on the Rhine

CLP : Classification, Labelling and Packaging

CSA : Chemical Safety Assessment

CSR : Chemical Safety Report

DNEL : Derived No Effect Level.

EINECS : European Inventory of Existing Commercial Chemical Substances.

ELINCS : European List of Notified Chemical Substances

GV: Exposure limits (DK)

PEC : Predicted Effect Concentration

PEL : Permissible Exposure Limits

PNEC : Predicted No Effect Concentration

REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals

RID : Regulation Concerning the International Transport of Dangerous Goods by Rail

WGK : German Water Hazard Class

NL / EN