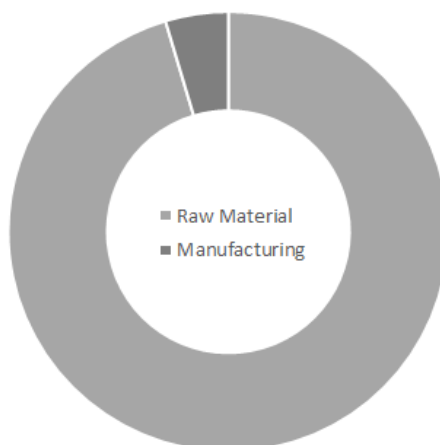


Product family:	Epoxy Vinyl Ester Resin (EVER)
Scope considered:	ALTA Performance Materials EMEA - Cradle to gate
Date of analysis:	June 2025
Data base:	ecoinvent 3.11
Software used:	Umberto
Method used:	EVER model as built in ecoinvent is used as reference and updated according to the product Bill of Material. Market data from ecoinvent 3.11 and primary data from raw material supplier are considered in the analysis for the Raw Materials.
Standards:	ISO 14064 / 14067

Carbon footprint results based on IPCC 2021 - climate change - GWP100

Product Reference	kgCO ₂ eq/kg
Derakane 411-45	4,50



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